



heat tracing specialists

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Romans 10:11 For whosoever believes on Him shall not be ashamed.



# MISS-K/B MINERAL INSULATED

Heat Trace



1. End Termination
2. Alloy 825 Stainless Steel
3. Hot/Cold Joint
4. Compression Fitting

MI heater cables are seamless die drawn cables that are made to specified lengths to deliver high power output along the entire length of the cable. It's nichrome heating conductors are embedded in highly compressed magnesium oxide dielectric and covered with a stainless Alloy 825 sheath. The sheath is fully annealed and is easily hand formable.

MI heater cables are factory assembled and cannot be cut to length in the field. Both hot and cold sections are made to customer specifications. MI cables can be completely submersed which makes them great for gut tracing applications. MI cables can also be equipped with reversed glands and puller-eyes to assist in cable installation and capping small diameter pipes. MI cables resist the most aggressively corrosive environments. MI heating cable is totally inorganic and will not deteriorate with age. All heating units are factory fabricated to a specified length and rigorously tested to IEEE standards. Alloy 825 cables are capable of withstanding temperatures up to 1,000°F.

MI heater cables are suitable for use in pipe tracing applications where high temperatures are required, pad heating/snow melting where removal of snow and ice are needed for safety. MI heater cables are also useful in large vessel and hopper heating applications. In tank and hopper heating applications MI is attached to sheets of wire mesh to help diffuse the heat into the tank walls. Because MI cables are silver soldered and waterproof they are a great choice in "gut" tracing applications.

To determine which conductor in Table 2 will satisfy performance requirements follow the arithmetic below.

$$\text{Conductor } (\Omega/\text{Ft.}) = \frac{\text{Voltage}^2}{\text{Length}^2(\text{Cable W/Ft.})}$$

Compare the answer to the closest available conductor that will yield desired effect. Recalculate using formula above to determine exact output and whether the result is favorable and will not impose any safety or damage potential. No more than 4 W/Ft. is permissible on PVC and polyethylene pipe. Some design complications may arise under certain circumstances due to variables, however there are workarounds such as transformers.

**⚠** To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, and to comply with **National Electric Code (NEC) Article 427.22** requirements, agency certifications, and local codes, ground-fault equipment protection must be used on each heating cable branch circuit. Arcing may not be stopped by conventional circuit protection. Ground fault protection is the responsibility of the end user and should be installed by a certified electrician.

Example Configuration		MISS-K742-AN-125-03-C1-E				
MISS	Conductor	Form	Hot Section	Cold Section	Options	Options Continued
	Table 2	AN	See Notes	.5' - 40' Exp.	C1=1/2" Reversed Gland	P=PVC Jacketed Cold Section
		BN			C2=3/4" Reversed Gland	U=NEMA 7 Termination
		CN			E=Puller-Eye End	X=Other, Specify
					G=Glass Wrapped Hot Section	
					R=Reel Delivery	

Note: Hot section length is dependent on several factors including voltage, cable output, conductor, amperage.

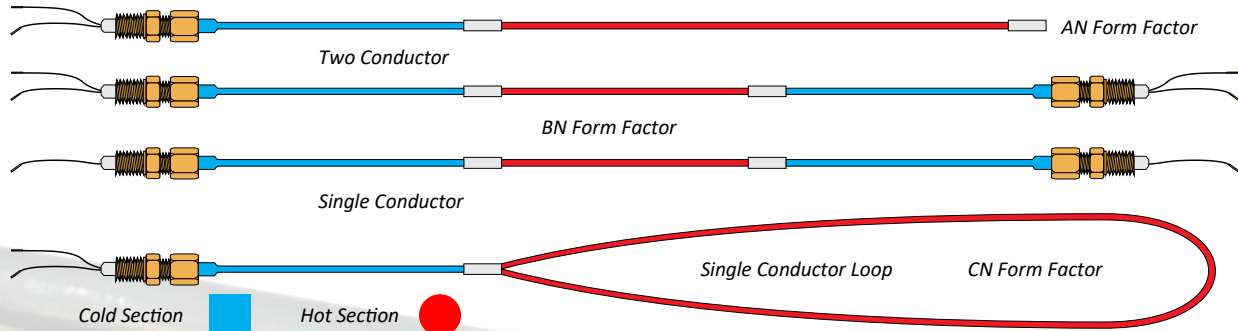


Table 2

300 Volt, 2 Conductor 3/16" OD .07 Lbs/Ft.			600 Volt, 2 Conductor 5/16" OD .22 Lbs/Ft.			600 Volt, 1 Conductor 3/16" OD .07 Lbs/Ft.		
Size	Ohms/Ft.	Max Exp Temp°F	Size	Ohms/Ft.	Max Exp Temp°F	Size	Ohms/Ft.	Max Exp Temp°F
K556	.043*	600	B588	.0071*	600	K145	.0046*	600
K658	.058*		B614	.0149*		K189	.0090*	
K674	.074*		B627	.027*		K216	.0165*	
K693	.093*		B640	.040*		K239	.039	
K712	.117*		B670	.065		K250	.050	
K715	.147*		B710	.104		K279	.079	
K721	.213*		B715	.162		K310	.095	
K732	.319		B720	.205		K316	.157	
K742	.416		B732	.325		K326	.260	
K752	.520		B750	.500		K333	.330	
K766	.660	B774	.735	K346	.457			
K774	.740	B810	1.162	K372	.730			
K810	1.00	B819	1.87	K412	1.17			
K813	1.30	B830	2.97	K415	1.48			
K818	1.80	B840	4.30	K423	2.36			
K824	2.34	B859	5.98	K430	2.80			
K830	2.96			K447	4.50			
K838	3.70							
K846	4.72							
K860	5.60							
K866	6.60							
K894	9.00							
K919	18.00							

Note: All values @ 68°F  
\*Resistance curves apply, consult TAD for design